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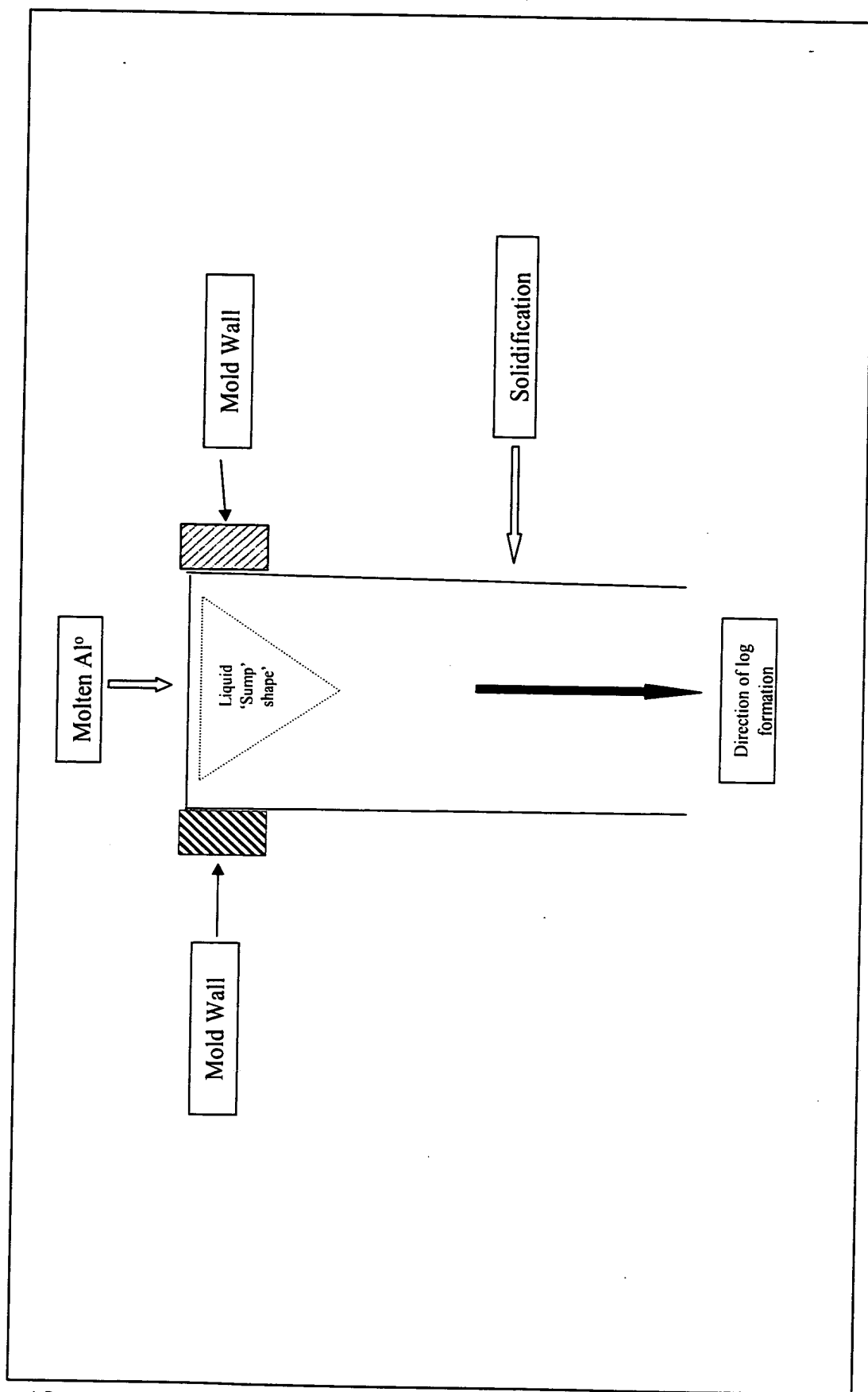
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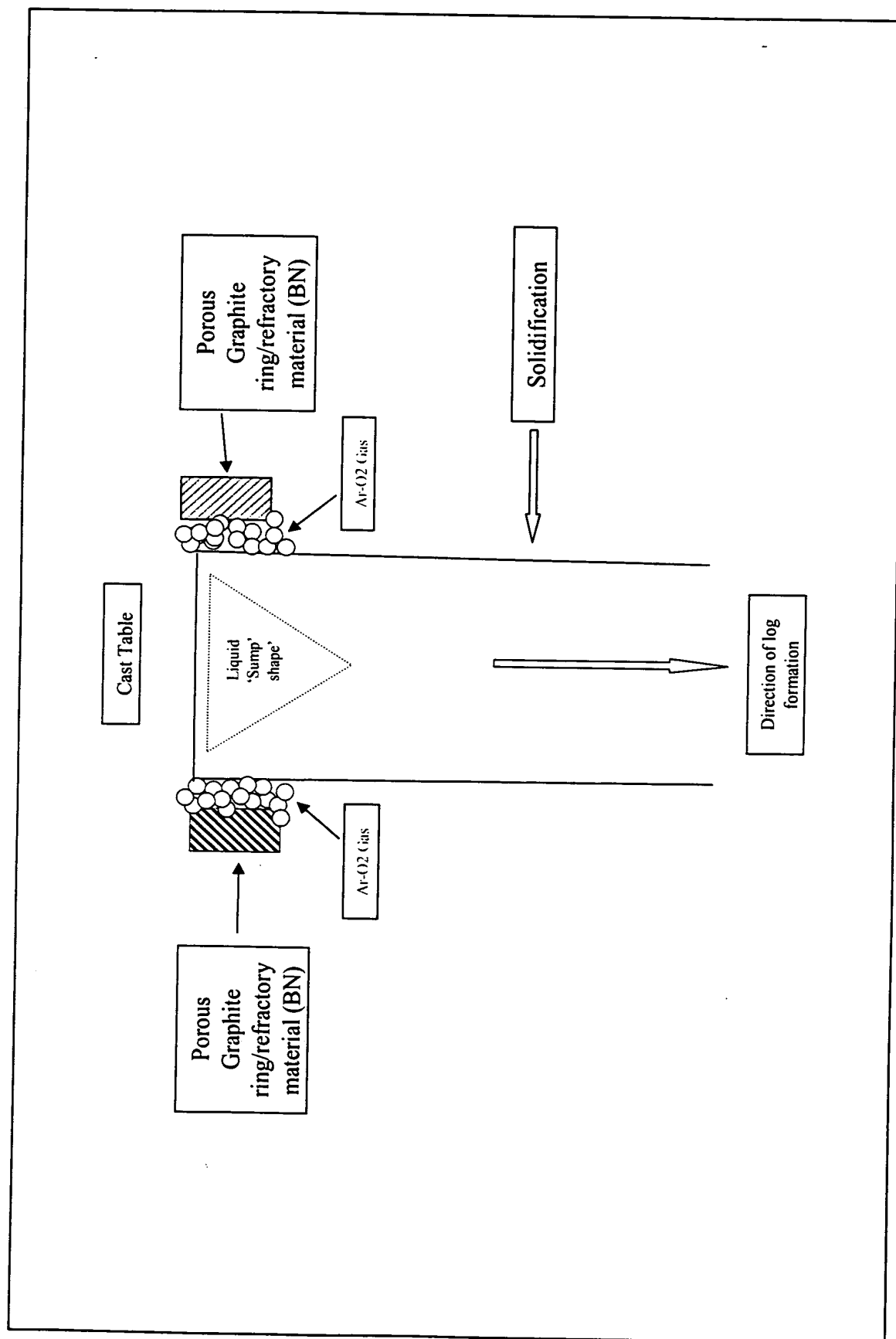
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**Figure 1: Conventional Hot-Top Cast Process**



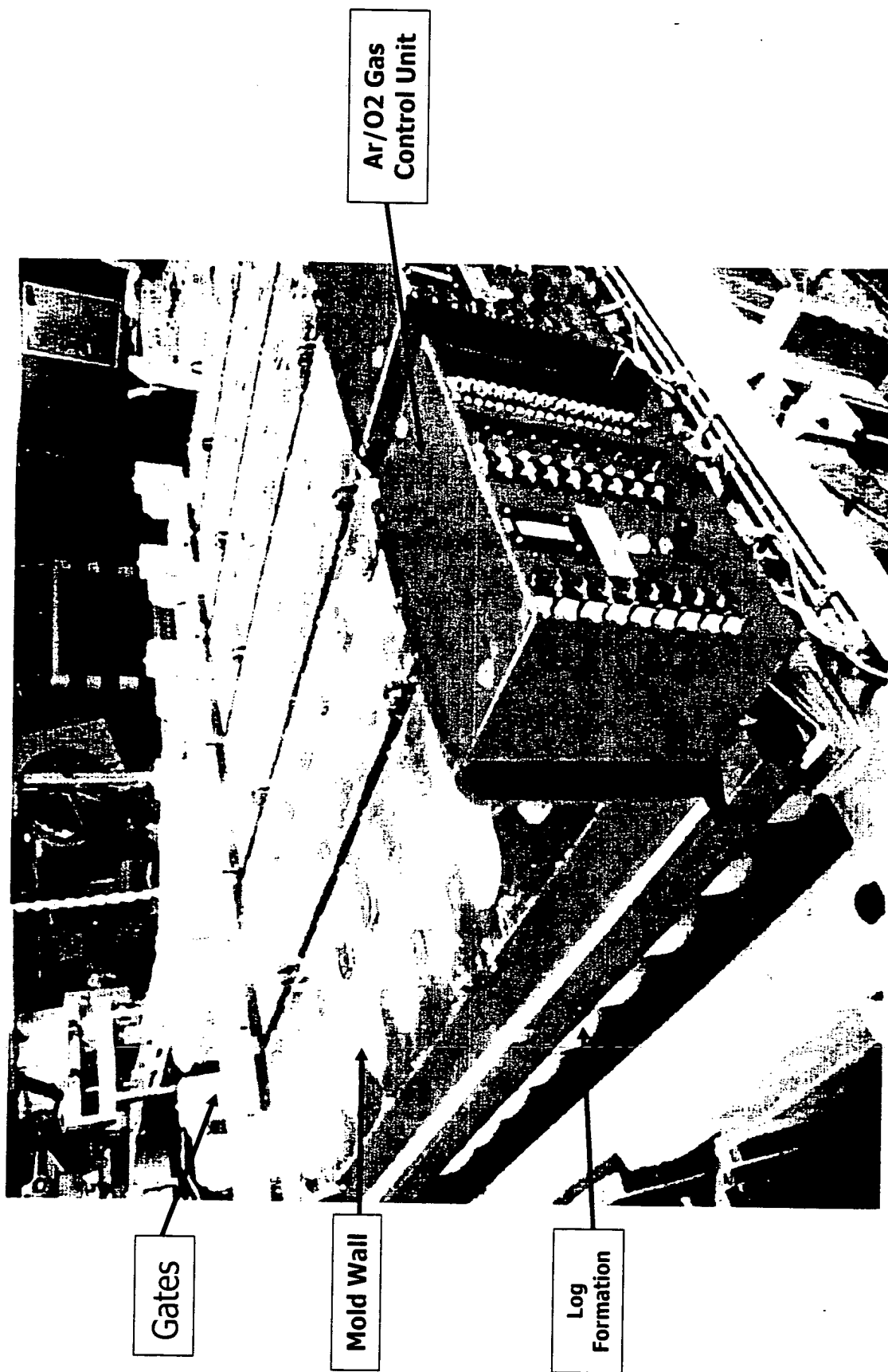
**Figure 2: Gas-Slip Cast Process for Manufacture of the Present Invention**

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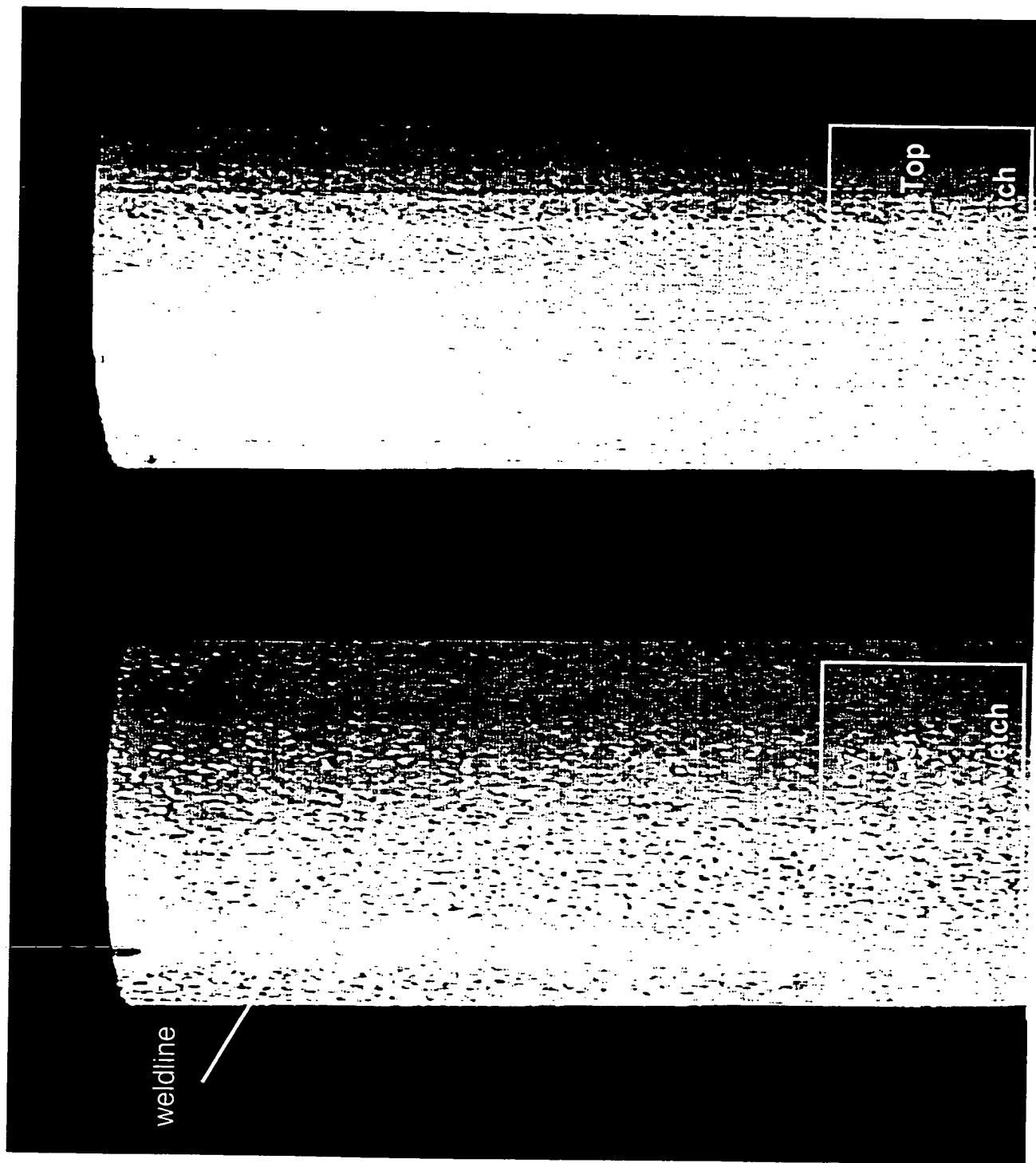


**Figure 3: Conventional Hot-Top Cast Table**

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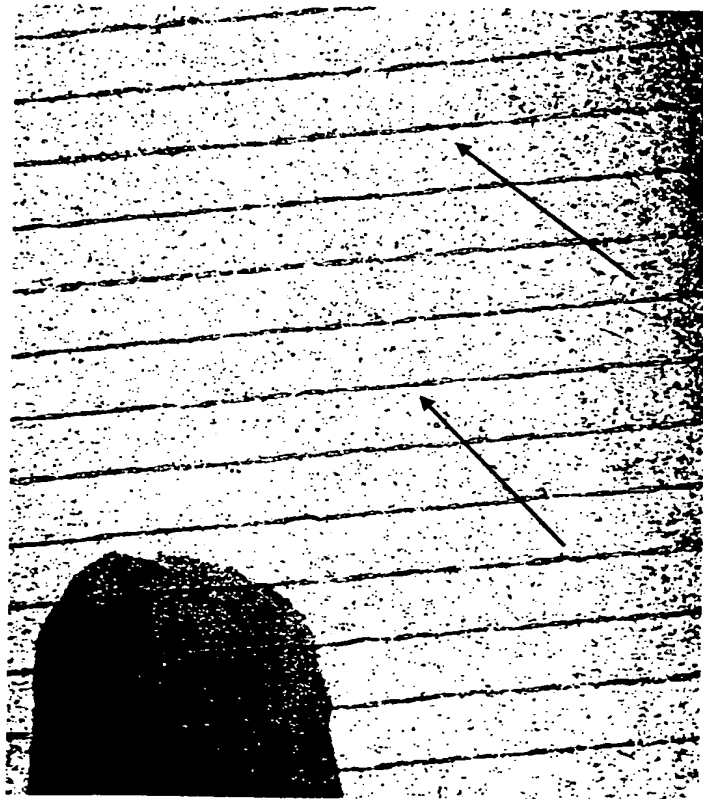


CONFIDENTIAL: Mitsubishi Chemical America, Inc. **Figure 4: Gas-slip Cast Table used in Manufacture of the Present Invention**

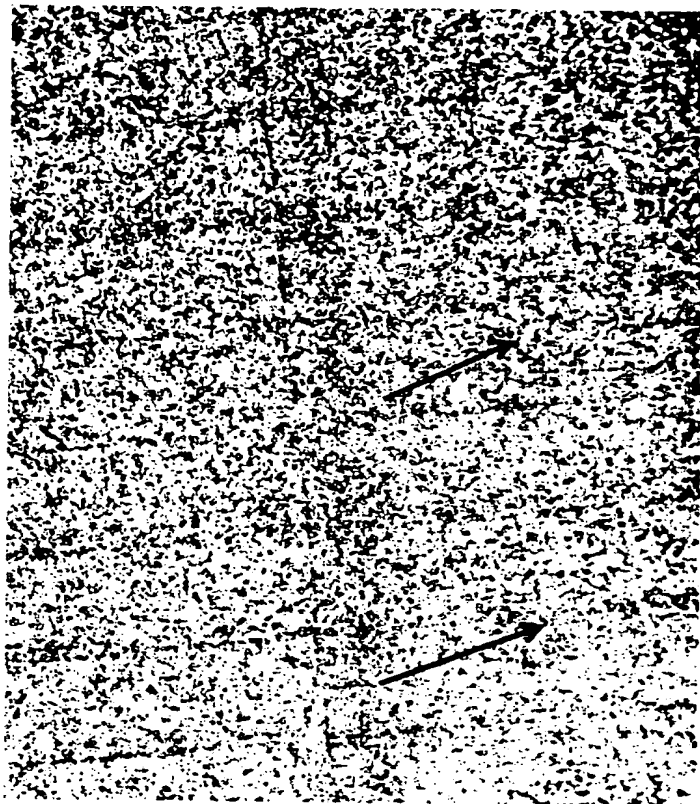


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**Figure 5; Comparison of Drawn Tube Surface Finishes for  
Aluminum Alloys of Gas-slip and Conventional Product**

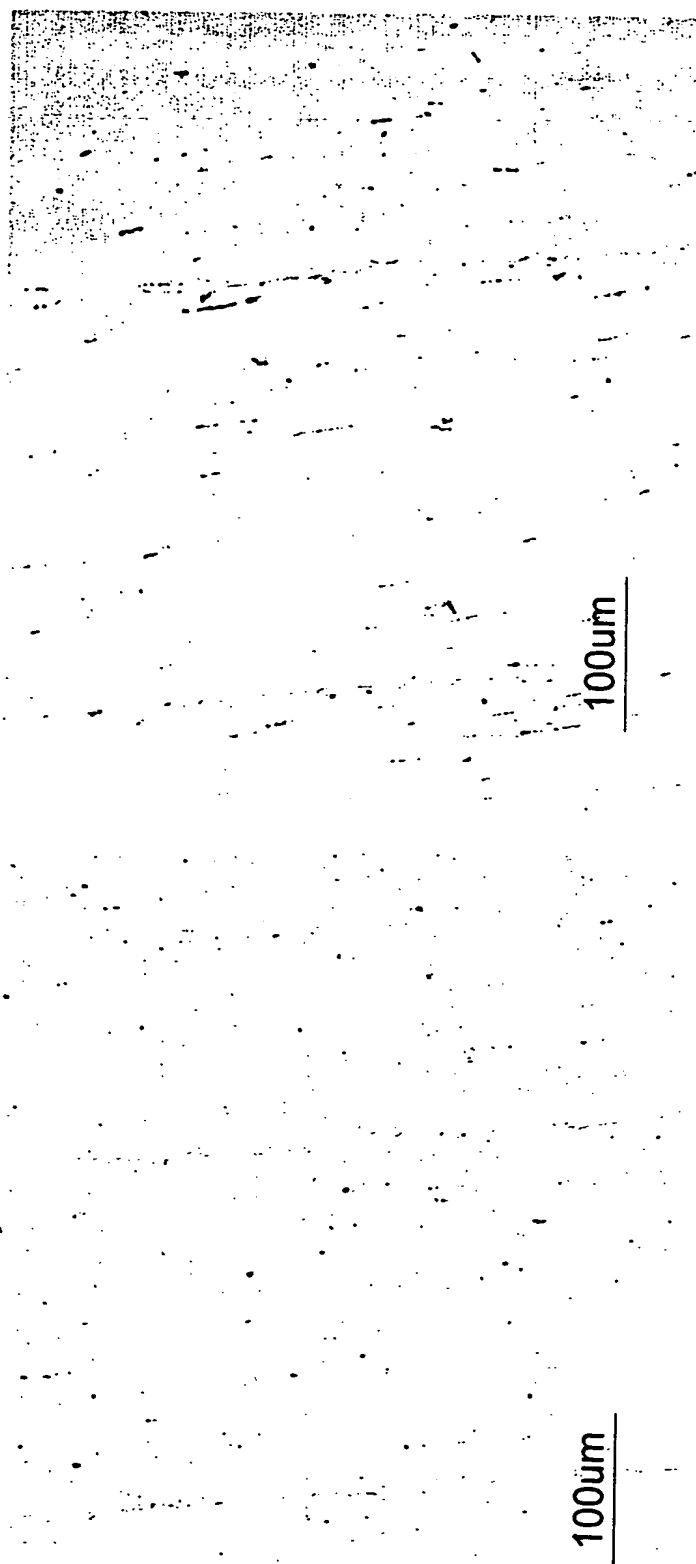


3003 Alloy  
Gas-Slip Cast Process  
50x magnification  
Weldline is not visible  
(alloy not filtered)



E3S Alloy  
Conventional Hot-Top  
Cast Process  
50x magnification  
(TKR filtered)

**Figure 6; Comparison of Weld-line results for Aluminum  
Alloys of Gas-slip and Conventional Product**

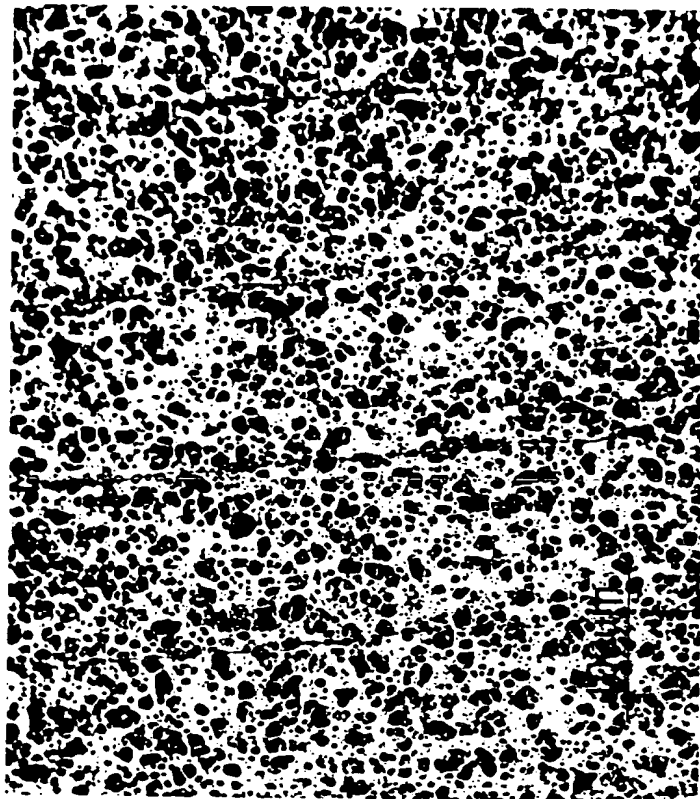


3003 Alloy  
Gas-Slip Cast Process  
200x magnification  
(alloy not filtered)

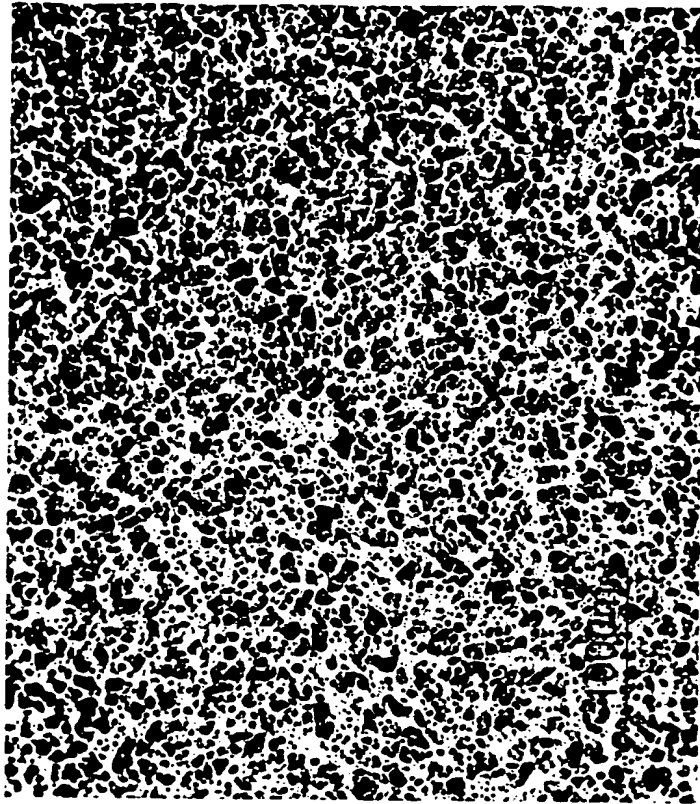
E3S Alloy  
Conventional Hot-Top  
Cast Process  
200x magnification  
(TKR filtered)

**Figure 7; Comparison of Turned Surface Finishes for  
Aluminum Alloys of Gas-slip and Conventional Product**



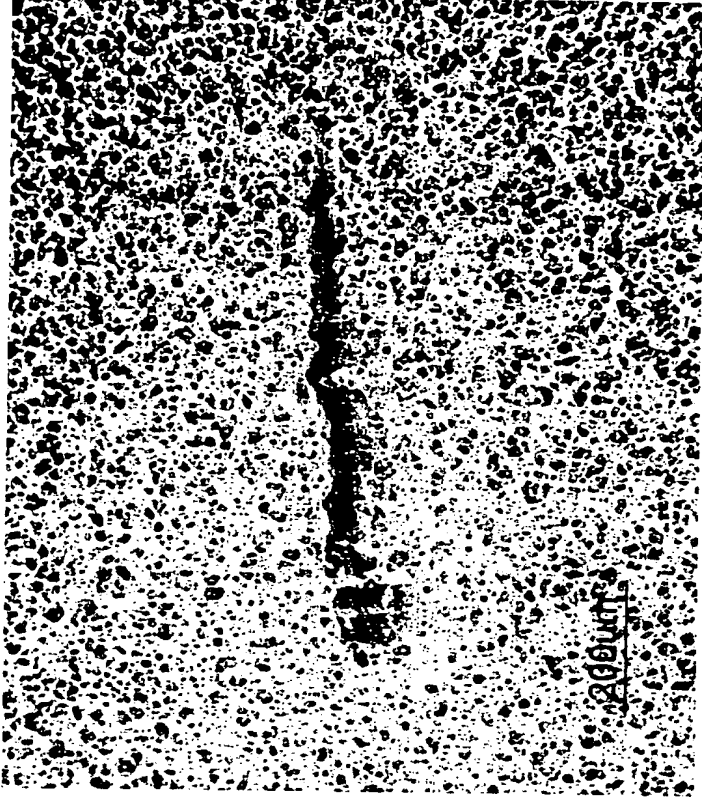
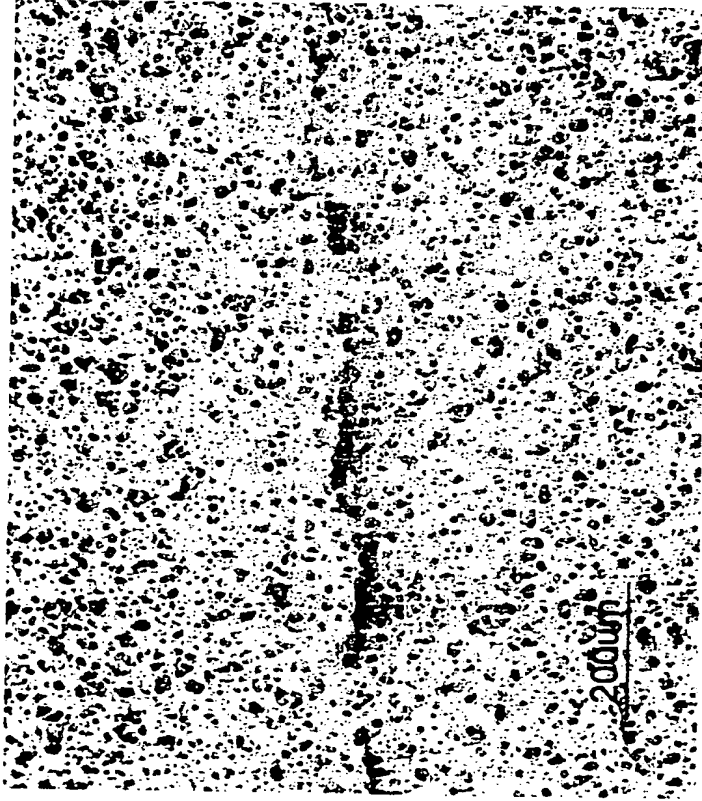


3003 Alloy  
Gas-Slip Cast Process  
100x magnification  
(alloy not filtered)



E3S Alloy  
Conventional Hot-Top  
Cast Process  
100x magnification  
(TKR filtered)

**Figure 8; Comparison of Gas-slip Unfiltered Aluminum Alloy with Finish of Aluminum Alloy of TKR Filtered Conventional Product**



**Figure 9; Typical Lamination Defects – Small –X100 magnification for Product;  
Left Side is Gas-slip developed surface and Right side is Conventional Product**